



TILE GASKET APP NOTES

Seal porous MDF spoilboards to boost hold-down by eliminating leak and creating vacuum clamp on parts

WHEN TO USE TILE GASKET

- When porous MDF spoilboards 'bleeds off' too much vacuum across the surface.
- Small parts moving during through-cuts or finishing passes.
- You want a fast refresh that improves hold without rebuilding the table.

TOOLS & PREP

- Flycutter/surfacing bit
- Compressed air + DRY rag
- Roller/squeegee (optional)
- Knife for trimming

STEP-BY-STEP

1. Start with a good foundation: confirm Grid Gasket is fresh and the spoilboard seals to the table.
2. Surface/flycut spoilboard, then blow off dust. Keep it DRY (moisture swells MDF).
3. Plan your coverage (full sheet area or zones). Start in a corner to stay square.
4. Peel 6–8" of backing, align, then continue while pressing down—avoid wrinkles/stretch.
5. Trim edges clean. Turn vacuum ON and let the board pull down before setting Z-zero.
6. Set cut depths so tooling kisses into Tile Gasket slightly when vacuum is ON (max life).



QUICK ERROR CHECKS

- Wrinkles/poor adhesion: resurface + clean dust and reapply.
- Cutting through too fast: adjust Z-depth; set Z-zero with vacuum ON.
- Auto-unloader scuffing: raise/slow unload if applicable.

MAINTENANCE

- When time to replace, most shops will fly-cut off the old tiles and lay-out a fresh set. Customers getting 3-6 months/500-800 sheets out of one set of tiles is considered "normal" before replacing.

ADDITIONAL ASSISTANCE NEEDED?

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