



ON BOARD GASKET APP NOTES

Create stronger 'vacuum chambers' on top of your spoilboard for better part-hold in targeted areas

WHEN TO USE

- When you want a quick hold-down boost without replacing the whole spoilboard.
- When parts are shifting and you want to eliminate time-consuming tabs and/or extra passes to hold parts.
- When you want the vacuum-hold benefits of a Dedicated Fixture, but not the time it takes to create one.

TOOLS & PREP



- Clean/dry spoilboard surface
- Knife/scissors
- Optional: Pen tool to trace tool path
- Roller/squeegee (optional)

STEP-BY-STEP

1. Identify the problem area where parts are moving.
2. Surface/flycut if needed, then clean dust—dry only.
3. Identify intended tool path (pen tool, light trace, other).
4. Stick gasket just to the inside of tool path to create a sealed perimeter around the vacuum pocket zone.
5. Press down firmly and avoid stretching. Keep joints tight; no overlaps.
6. Turn vacuum ON and confirm the area 'locks' down before running production.
7. Adjust toolpaths/cut depth so you don't shred the gasket



QUICK CHECKS

- Leaks at joints: make sure that any seams or corners do not have gaps, causing leaks.
- Too much area open: reduce exposed vacuum area to increase hold.
- Dusty surface: adhesion fails—clean and reapply.

MAINTENANCE

- Replace sections when crushed, torn, or when hold drops. Keep spare strips on hand.

ADDITIONAL ASSISTANCE NEEDED?

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